

Garant
DC.T 11T308, Grade: HU7315-1


Order data

Order number	260361 HU7315-1
GTIN	4062406381523
Item class	21G

Description

DC.T 11T308 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.6 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 600 m/min

Technical description

Chip breaker	AF
ISO code indexable insert	DCMT 11T308
Coating	uncoated
Grade	HU7315-1
Number of changes/inserts	2
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.6 mm

Cutting speed v_c main application	120 - 600 m/min
Tool material	Carbide
Cutting conditions	continuous
Main application	N
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Tolerance	G
Type of product	Indexable insert for turning