

Garant**Machine tap HSS-E-PM, TiN, M: M14****Order data**

Order number	135378 M14
GTIN	4045197647993
Item class	11H

Description**Version:**

For use with **emulsion** (fat content minimum 8%).

For use with **emulsion** (fat content minimum 8%).

Recommendation:

For **TOOLOX** and **HARDOX materials** we recommend **deviating from the DIN** data (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 110 mm

Shank \varnothing D_s: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12 mm

Technical description

Thread \varnothing	14 mm
Thread pitch	2 mm
Tapping hole \varnothing	12 mm
Number of cutting edges Z	3
Number of clamping slots	3
Standard	DIN 376

Shank $\varnothing D_s$	11 mm
Overall length L	110 mm
Shank square \square	9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	42 mm
Thread type	M
Thread size	M14
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	25°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	9 m/min	P
Steel < 1400 N/mm ²	suitable	7 m/min	P
TOOLOX 33	suitable	6 m/min	H
TOOLOX 44	suitable	3 m/min	H
HARDOX 500 < 1600 N/mm ²	suitable	2 m/min	H

INOX < 900 N/mm ²	suitable	9 m/min	M
INOX > 900 N/mm ²	suitable	7 m/min	M
CuZn	suitable only under restricted conditions	7 m/min	N
Oil	suitable		
wet maximum	suitable		