# A Hoffmann Group

### Data sheet

## Garant

Die Hexagon, M: M14



#### Order data

Order number	140920 M14
GTIN	4045197083913
Item class	11K

### Description

#### Version:

External hexagon for standard socket size. **Without** tapered spiral point. **1¾ turns lead chamfer. Note:** For re-cutting damaged threads or for cutting where access is difficult.

Tolerance class: DIN 13 6g Pitch: 2 mm Width across flats: 36 mm Height: 14 mm

#### **Technical description**

Width across flats	36 mm		
Height	14 mm		
Pitch	2 mm		
Thread size	M14		
Thread type	М		

Flank angle	60 °		
Tool material	HSS		
Standard	DIN 382		
Tolerance class	DIN 13 6g		
Type of product	Die		

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm²	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1100 N/mm²	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		