

HOLEX®
Die HSS-E, M× pitch: 18X1,5

Order data

Order number	141065 18X1,5
GTIN	4045197595393
Item class	12K

Description
Version:

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

2 turns lead chamfer. Lapped and nitrided, rake approx. 15°. For stainless and high-tensile steels.

Thread type: MF

Flank angle: 60 degrees

Tool material: HSS E

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 45 mm

Height: 14 mm

Technical description

Pitch	1.5 mm
Height	14 mm
External Ø	45 mm

Tolerance class	DIN 13 6g
Thread size	18
Thread type	MF
Flank angle	60 degrees
Tool material	HSS E
Norm	EN 22568
Cutting direction	right-hand