

Garant
Machine tap, vaporised, M: M24

Order data

Order number	135650 M24
GTIN	4045197077271
Item class	11H

Description
Version:
Parallel offset guide thread.
Advantage:

This allows the tap to be reversed with little risk of chips jamming and causing damage to the tap.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21 mm

Technical description

Tapping hole \varnothing	21 mm
Number of clamping slots	4
Thread pitch	3 mm
Thread \varnothing	24 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank $\varnothing D_s$	18 mm

Overall length L	160 mm
Shank square □	14.5 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	48 mm
Thread type	M
Thread size	M24
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	15 m/min	P

INOX < 900 N/mm ²	suitable only under restricted conditions	6 m/min	M
INOX > 900 N/mm ²	suitable	4 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable		