

Garant
Machine tap 6G, vaporised, M: M10

Order data

Order number	135600 M10
GTIN	4045197077110
Item class	11H

Description
Version:
Tolerance class ISO 3 / 6G = with oversize approx. 0.02 – 0.04 mm. **HSS-E**
Application:

For components which are **galvanised** after threading or shrink slightly when hardened.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 3 6G

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 10 mmShank square \square : 8 mmTapping hole \varnothing : 8.5 mm
Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Thread \varnothing	10 mm
Tapping hole \varnothing	8.5 mm
Thread pitch	1.5 mm
Standard	DIN 371
Shank $\varnothing D_s$	10 mm
Overall length L	100 mm

Shank square <input type="checkbox"/>	8 mm
Tolerance class	ISO 3 6G
Tool material	HSS E
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M

CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		