



Machine tap HSS-E-PM, TiCN, M: M4



Order data

Order number	135730 M4
GTIN	4045197265265
Item class	11H

Description

Version:

Extremely strong right-hand chip flutes for the best chip evacuation. **Parallel offset guide thread.**

Advantage:

This allows the tap to be reversed with little risk of chips jamming and causing damage to the tap.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 135732.

Thread type: M

Tool material: HSS E PM

Norm: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 0.7 mm

Overall length L_{tot} : 63 mm

Shank \varnothing : 4.5 mm

Shank square: 3.4 mm

Tapping hole \varnothing : 3.3 mm

Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	0.7 mm
Taper lead angle	50 degrees
Thread \varnothing	4 mm

Tapping hole Ø	3.3 mm
Norm	DIN 371
Shank Ø	4.5 mm
Overall length L _{tot}	63 mm
Shank square	3.4 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	8 mm
Thread type	M
Thread size	M4
Coating	TiCN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	50 degrees
Skaft	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue