

**Garant**
**Machine tap HSS-E-PM, nitrided, M: M10**

**Order data**

Order number	135750 M10
GTIN	4045197077462
Item class	11H

**Description**
**Version:**
**Sturdy design, with 15° right-hand chip flutes.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 100 mm

 Shank  $\varnothing$  D<sub>s</sub>: 10 mm

Shank square □: 8 mm

 Tapping hole  $\varnothing$ : 8.5 mm

**Technical description**

Number of clamping slots	3
Thread $\varnothing$	10 mm
Thread pitch	1.5 mm
Tapping hole $\varnothing$	8.5 mm
Number of cutting edges Z	3
Standard	DIN 371
Shank $\varnothing$ D <sub>s</sub>	10 mm
Overall length L	100 mm
Shank square □	8 mm

Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	20 mm
Thread type	M
Thread size	M10
Coating	nitrided
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	15°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	pink
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	18 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	9 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	3 m/min	P
Ti > 850 N/mm <sup>2</sup>	suitable	4 m/min	S
Oil	suitable		
wet maximum	suitable		