

Garant
Die, BSW: W3/4


Order data

Order number	141550 W3/4
GTIN	4045197084552
Item class	11K

Description

Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Technical description

Thread \varnothing	19.05 mm
Height	18 mm
Threads per inch	10
External \varnothing	45 mm
Thread size	W3/4
Cutting direction	right-hand
Tolerance class	medium

Thread type	BSW
Flank angle	55 degrees
Tool material	HSS
Standard	EN 22568
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		