

Garant**Die, BSW: W1/4**

Order data

Order number	141550 W1/4
GTIN	4045197084484
Item class	11K

Description

Version:

Closed, pre-slitted form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Technical description

Thread \varnothing	6.35 mm
Threads per inch	20
Height	7 mm
External \varnothing	20 mm
Thread size	W1/4
Cutting direction	right-hand
Tolerance class	medium

Thread type	BSW
Flank angle	55 degrees
Tool material	HSS
Standard	EN 22568
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		