

**Garant**
**Die, G: G1/8**


### Order data

Order number	142050 G1/8
GTIN	4045197084583
Item class	11K

### Description

**Version:**

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

**Application:**

**For Whitworth parallel pipe threads DIN ISO 228/1**

Standard: EN 24231

Threads per inch: 28

Thread Ø: 9.73 mm

External Ø: 30 mm

Height: 11 mm

### Technical description

Threads per inch	28
Height	11 mm
Thread Ø	9.73 mm
External Ø	30 mm

Thread size	G1/8
Cutting direction	right-hand
Tolerance class	A
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		