

Garant**Die, G: G3/4**

Order data

Order number	142060 G3/4
GTIN	4045197084682
Item class	11K

Description

Version:**Hexagon** die **without** tapered lead chamfer; for re-cutting.**Application:****For Whitworth parallel pipe threads** DIN ISO 228/1

Standard: DIN 382

Threads per inch: 14

Thread Ø: 26.44 mm

Width across flats: 50 mm

Height: 16 mm

Technical description

Thread Ø	26.44 mm
Height	16 mm
Width across flats	50 mm
Threads per inch	14
Thread size	G3/4

Tolerance class	A
Cutting direction	right-hand
Thread type	G
Flank angle	55 °
Tool material	HSS
Standard	DIN 382
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		