

**Garant**
**Solid carbide reamer HPC through hole, DLC, Nominal  $\varnothing$  DC: 19 mm**

**Order data**

Order number	164346 19
GTIN	4045197548733
Item class	10N

**Description**
**Version:**

**Version suitable for NC** with straight shank  $\varnothing$  for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. This gives **very high concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

**Reamers finish ground to match your specifications.**

With the latest generation of **DLC coating  $sp^2$** .

**Application:**

For **HPC/HSM reaming** of **through holes**.

Number of cutting edges Z: 6

$\varnothing$  range: 18.21 - 19.2 mm

Flute length  $L_c$ : 25 mm

Overhang  $L_1$ : 95 mm

Overall length L: 150 mm

Number of cutting edges Z: 6

Shank  $\varnothing D_s$ : 20 mm

**Technical description**

Overhang $L_1$	95 mm
Feed f in cast alu	1.7 mm/rev.
Shank tolerance	h6
Nominal $\varnothing D_c$	19 mm
Shank $\varnothing D_s$	20 mm
Overall length L	150 mm

Flute length L <sub>c</sub>	25 mm
Ø range	18.21 - 19.2 mm
Number of cutting edges Z	6
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	yellow
Type of product	Reaming tool with non-detachable cutters