

Garant**Die, G: G1/4**

Order data

Order number	142050 G1/4
GTIN	4045197084590
Item class	11K

Description

Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: EN 24231
Threads per inch: 19
Thread \varnothing : 13.16 mm
External \varnothing : 38 mm
Height: 10 mm

Technical description

Threads per inch	19
Thread \varnothing	13.16 mm
Height	10 mm
External \varnothing	38 mm

Thread size	G1/4
Cutting direction	right-hand
Tolerance class	A
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		