

Garant
Die, G: G1/2


Order data

Order number	142050 G1/2
GTIN	4045197084613
Item class	11K

Description

Version:

Closed, pre-slitted form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: EN 24231

Threads per inch: 14

Thread Ø: 20.96 mm

External Ø: 45 mm

Height: 14 mm

Technical description

Height	14 mm
Threads per inch	14
Thread Ø	20.96 mm
External Ø	45 mm

Thread size	G1/2
Cutting direction	right-hand
Tolerance class	A
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		