

**Garant****Die, G: G1**

## Order data

Order number	142050 G1
GTIN	4045197084637
Item class	11K

## Description

**Version:**

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

**Application:**

**For Whitworth parallel pipe threads DIN ISO 228/1**

Standard: EN 24231  
Threads per inch: 11  
Thread Ø: 33.25 mm  
External Ø: 65 mm  
Height: 18 mm

## Technical description

Height	18 mm
Thread Ø	33.25 mm
Threads per inch	11
External Ø	65 mm

Thread size	G1
Cutting direction	right-hand
Tolerance class	A
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		