

**Garant**
**Die, BSW: W9/16**


## Order data

Order number	141550 W9/16
GTIN	4045197084538
Item class	11K

## Description

### Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$  turns lead chamfer.**

### Application:

**For Whitworth threads** to BSW standard BS84 in the tolerance field "medium".

## Technical description

Threads per inch	12
Height	14 mm
Thread $\varnothing$	14.29 mm
External $\varnothing$	38 mm
Thread size	W9/16
Cutting direction	right-hand
Tolerance class	medium

Thread type	BSW
Flank angle	55 degrees
Tool material	HSS
Standard	EN 22568
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		