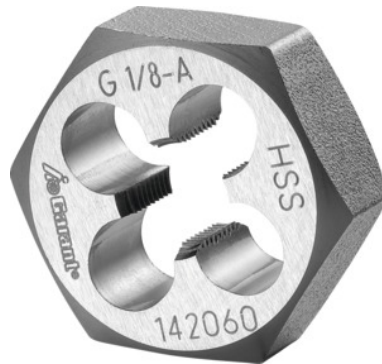


Garant
Die, G: G1/8


Order data

Order number	142060 G1/8
GTIN	4045197084644
Item class	11K

Description

Version:

Hexagon die **without** tapered lead chamfer; for re-cutting.

Application:

For Whitworth parallel pipe threads DIN ISO 228/1

Standard: DIN 382

Threads per inch: 28

Thread Ø: 9.73 mm

Width across flats: 27 mm

Height: 11 mm

Technical description

Thread Ø	9.73 mm
Width across flats	27 mm
Height	11 mm
Threads per inch	28
Thread size	G1/8

Tolerance class	A
Cutting direction	right-hand
Thread type	G
Flank angle	55 °
Tool material	HSS
Standard	DIN 382
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		