



Machine taps HSS-E Form E, TiN, M: M6



Order data

Order number	136150 M6
GTIN	4045197078162
Item class	11H

Description

Version:

Low tendency to edge build-up.

Form E (1.5–2 turns lead chamfer).

Note:

NEW GENERATION AVAILABLE!

Recommended successor products are No. 135960 – 136158.

Thread type: M

Tool material: HSS E

Norm: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L_{tot} : 80 mm

Shank \varnothing : 6 mm

Shank square: 4.9 mm

Tapping hole \varnothing : 5 mm

Technical description

Taper lead angle	50 degrees
Thread pitch	1 mm
Number of clamping slots	3
Thread \varnothing	6 mm
Tapping hole \varnothing	5 mm
Number of cutting edges Z	3
Norm	DIN 371

Shank Ø	6 mm
Overall length L_{tot}	80 mm
Shank square	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	18 mm
Thread type	M
Thread size	M6
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	E
Helix angle	40 degrees
Schaft	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green