

Garant
VC.T 110304, Grade: HU7315-1


Order data

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| Order number | 261366 HU7315-1 |
| GTIN | 4062406381530 |
| Item class | 21G |

Description

VC.T 110304 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 600 m/min

Technical description

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|--------------------------------------|----------------|
| Cutting speed v_c main application | 50 - 600 m/min |
| Cutting conditions | continuous |
| Tool material | Carbide |
| Cutting depth a_p | 0.05 - 1.5 mm |
| Number of changes/inserts | 2 |
| Tolerance | G |

| | |
|-------------------------------|------------------------------|
| Feed f | 0.03 - 0.25 mm/rev. |
| ISO code indexable insert | VCGT 110304 |
| Grade | HU7315-1 |
| Main application | N |
| Chip breaker | AF |
| Coating | uncoated |
| Finishing/roughing assignment | Finishing |
| Corner radius | 0.4 mm |
| Type of product | Indexable insert for turning |