

Garant
Hand tap set, uncoated, BSW: W3/4

Order data

Order number	130670 W3/4
GTIN	4045197067920
Item class	11G

Description
Version:

Set of three, **consisting of taper, second and plug tap.**

Application:

For Whitworth threads to BSW standard BS84 in the tolerance field "medium".

Tool material: HSS

Threads per inch: 10

Thread Ø: 19.05 mm

Overall length L: 105 mm

Shank Ø D_s: 14 mm

Shank square □: 11 mm

Tapping hole Ø: 16.5 mm

Technical description

Thread Ø	19.05 mm
Threads per inch	10
Thread pitch	2.54 mm
Tapping hole Ø	16.5 mm
Tool material	HSS

Shank $\varnothing D_s$	14 mm
Overall length L	105 mm
Shank square \square	11 mm
Thread depth	38.1 mm
Thread size	W3/4
Coating	uncoated
Thread type	BSW
Flank angle	55°
Standard	DIN 351
Taper lead form	C
Taper lead form	D
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		

Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable
GG(G)	suitable only under restricted conditions
Uni	Suitable
Oil	suitable
dry	suitable only under restricted conditions