

**Garant**
**Machine tap for synchronised spindles HSS-E-PM internal cooling, DLC, M: M8**

**Order data**

Order number	131128 M8
GTIN	4045197648648
Item class	11H

**Description**
**Version:**

**Sturdy design with spiral point and shank to DIN 1835-B.** Special geometry for use on machines with **synchronised spindle drives**. Guidance is provided by the synchronising spindle of the machine.

With the latest generation of special **DLC coating sp<sup>2</sup>** for optimum tool life.

For use with **emulsion** (fat content minimum 8%).

**With internal coolant supply** for maximum tool life.

**Note:**

**For use on synchronised spindles**, the **GARANT** quick-change tapping chuck **No. 338100 – 338121 with minimum length adjustment (MLA)** ensures very high process reliability.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank Ø D<sub>s</sub>: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.8 mm

**Technical description**

Tapping hole Ø	6.8 mm
Number of cutting edges Z	3
Thread Ø	8 mm
Number of clamping slots	3

Thread pitch	1.25 mm
Standard	Manufacturer's standard
Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square $\square$	6.2 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	20 mm
Thread type	M
Thread size	M8
Coating	DLC
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	DIN 1835 B with h6
Through-coolant	yes
Application for type of drilling	up to 2.5xD for through holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	yellow
Type of product	Tap