

**Garant**
**Machine tap, left-hand thread HSS-E 6H, vaporised, M-LH: M8**

**Order data**

Order number	136180 M8
GTIN	4045197078421
Item class	11H

**Description**
**Version:**

**Left-hand cutting.** With **strong left-hand chip flutes**, for optimum swarf evacuation.

Thread type: M-LH

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank  $\varnothing D_s$ : 8 mm

Shank square  $\square$ : 6.2 mm

Tapping hole  $\varnothing$ : 6.8 mm

**Technical description**

Thread pitch	1.25 mm
Tapping hole $\varnothing$	6.8 mm
Thread $\varnothing$	8 mm
Number of clamping slots	3
Number of cutting edges Z	3
Standard	DIN 371
Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square $\square$	6.2 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M-LH
Thread size	M8 LH
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	6 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N

Uni	suitable
Oil	suitable
wet maximum	suitable only under restricted conditions