

**Garant****Machine tap for synchronised spindles HSS-E-PM, DLC, M: M5****Order data**

Order number	131125 M5
GTIN	4045197648471
Item class	11H

**Description****Version:**

**Sturdy design with spiral point and shank to DIN 1835-B.** Special geometry for use on machines with **synchronised spindle drives**. Guidance is provided by the synchronising spindle of the machine.

With the latest generation of special **DLC coating sp<sup>2</sup>** for optimum tool life.

For use with **emulsion** (fat content minimum 8%).

**Note:**

**For use on synchronised spindles**, the **GARANT** quick-change tapping chuck **No. 338100 – 338121 with minimum length adjustment (MLA)** ensures very high process reliability.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 0.8 mm

Overall length L: 70 mm

Shank Ø D<sub>s</sub>: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 4.2 mm

**Technical description**

Number of clamping slots	2
Tapping hole Ø	4.2 mm
Thread pitch	0.8 mm
Thread Ø	5 mm

Number of cutting edges Z	2
Standard	Manufacturer's standard
Shank Ø D <sub>s</sub>	6 mm
Overall length L	70 mm
Shank square □	4.9 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	12.5 mm
Thread type	M
Thread size	M5
Coating	DLC
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	DIN 1835 B with h6
Through-coolant	no
Application for type of drilling	up to 2.5×D for through holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	yellow
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium	suitable	30 m/min	N
Aluminium (short chipping)	suitable	30 m/min	N
Alu > 10% Si	suitable	25 m/min	N

PMMA acrylic	suitable	25 m/min	N
AFRP aramid	suitable only under restricted conditions	5 m/min	N
PA 66 GF30	suitable only under restricted conditions	15 m/min	N
PTFE CF25	suitable	25 m/min	N
Cu	suitable	55 m/min	N
CuZn	suitable	35 m/min	N
GRP	suitable only under restricted conditions	6 m/min	N
CRP	suitable only under restricted conditions	4 m/min	N
wet maximum	suitable		
wet minimum	suitable		
Air	suitable		