Garant

Solid carbide reamer HPC through hole, TiAlN, Nominal ∅ DC: 16mm

Order data

Order number	164350 16
GTIN	4045197328601
Item class	10N

Description

IMPORTANT: item is configurable
Nominal ∅ D_C: 16 mm
∅ range: 15.21 - 16.2 mm, Intervall: 0,001
Version:
Version suitable for NC with straight shank ∅ for standard arbors especially in **hydraulic chucks** or **high precision collet chucks.** This gives **very high concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.
Reamers finish ground to match your specifications.
With short flutes and left-hand helix.
Application:
For **HPC/HSM reaming** of **through holes.**
Note:
NEW GENERATION AVAILABLE!
Recommended successor product is No. 164420.
Application for type of drilling: for through holes
Number of cutting edges Z: 6
∅ range: 15.21 - 16.2 mm
Flute length L_c: 25 mm
Overhang L_1: 97 mm
Overall length L: 150 mm
Number of cutting edges Z: 6
Shank ∅ D_s: 16 mm

Technical description

Shank tolerance	h6

Nominal ∅ D_C	16 mm
Overhang L_1	97 mm
Feed f in stainless steel < 900 N/mm²	0.23 mm/rev.
Shank ∅ D_s	16 mm
Overall length L	150 mm
Flute length L_c	25 mm
∅ range	15.21 - 16.2 mm
Number of cutting edges Z	6
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	blue
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm²	suitable	30 m/min	M
INOX > 900 N/mm²	suitable	25 m/min	M
Oil	suitable		
wet maximum	suitable		