

Garant**Countersink single flute 90°, uncoated, External Ø DC: 25mm****Order data**

Order number	150050 25
GTIN	4045197085337
Item class	11M

Description**Version:**

Axial-radial relief ground conical profile for chatter-free deburring and countersinking. This delivers a high-quality countersinking surface. Generous-sized flutes for very good chip clearance. Can be reground easily on the inner flat faces of the flutes.

Technical description

External Ø	25 mm
Shank Ø D _s	12 mm
Overall length L	75 mm
Number of cutting edges Z	1
Coating	uncoated
Countersink tip angle	90 degrees
Tool material	HSS
Shank	Parallel shank to h9
Colour ring	without
Type of product	Stepped drill and countersink

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
Steel < 750 N/mm ²	suitable	27 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	7 m/min	M
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		