

## Garant

### Solid carbide reamer HPC through hole, TiAlN, Nominal $\varnothing$ DC: 6 mm



#### Order data

Order number	164352 6
GTIN	4045197675545
Item class	10N

#### Description

##### Version:

**Version suitable for NC** with straight shank  $\varnothing$  for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. This gives **very high concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

**Reamers finish ground to match your specifications.**

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With short flutes and left-hand helix.

##### Application:

For **HPC/HSM reaming** of **through holes**.

Application for type of drilling: for through holes

Number of cutting edges Z: 4

$\varnothing$  range: 5.71 - 6.2 mm

Flute length  $L_c$ : 12 mm

Overhang  $L_1$ : 35 mm

Overall length L: 75 mm

Number of cutting edges Z: 4

Shank  $\varnothing D_s$ : 6 mm

#### Technical description

Feed f in titanium > 850 N/mm <sup>2</sup>	0.05 mm/rev.
Nominal $\varnothing D_c$	6 mm
Shank tolerance	h6
Overhang $L_1$	35 mm

Shank $\varnothing D_s$	6 mm
Overall length L	75 mm
Flute length $L_c$	12 mm
$\varnothing$ range	5.71 - 6.2 mm
Number of cutting edges Z	4
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	pink
Type of product	Reaming tool with non-detachable cutters