

Garant
Solid carbide reamer HPC through hole, TiAlN, Nominal \varnothing DC: 18 mm

Order data

Order number	164350 18
GTIN	4045197328625
Item class	10N

Description
IMPORTANT: item is configurable

Nominal \varnothing D_c: 18 mm

\varnothing range: 17.21 - 18.2 mm, Intervall: 0,001

Version:

Version suitable for NC with straight shank \varnothing for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. This gives **very high concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

Reamers finish ground to match your specifications.

With short flutes and left-hand helix.

Application:

For **HPC/HSM reaming of through holes**.

Note:
NEW GENERATION AVAILABLE!
Recommended successor product is No. 164420.

Application for type of drilling: for through holes

Number of cutting edges Z: 8

\varnothing range: 17.21 - 18.2 mm

Flute length L_c: 25 mm

Overhang L₁: 97 mm

Overall length L: 150 mm

Number of cutting edges Z: 8

Shank \varnothing D_s: 18 mm

Technical description

Nominal \varnothing D _c	18 mm
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Shank tolerance	h6
Feed f in stainless steel < 900 N/mm ²	0.35 mm/rev.
Overhang L ₁	97 mm
Shank Ø D _s	18 mm
Overall length L	150 mm
Flute length L _c	25 mm
Ø range	17.21 - 18.2 mm
Number of cutting edges Z	8
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	blue
Type of product	Phillips bit

User data

	Suitability	V _c	ISO code
INOX < 900 N/mm ²	suitable	30 m/min	M
INOX > 900 N/mm ²	suitable	25 m/min	M
Oil	suitable		
wet maximum	suitable		