

Garant
Solid carbide drilling out tool plain shank with hexagon, TiAlN, for taps: M8

Order data

| | |
|--------------|---------------|
| Order number | 149830 M8 |
| GTIN | 4045197326942 |
| Item class | 11L |

Description
Version:

Strong plain shank with **hexagon** for mounting in a drill chuck and self-centring cutting edge.

Application:

For **drilling out broken off taps**. **Stable clamping** is necessary, the hole must be dry and without cutting oil.

Note:

v_c for material < 67 HRC 10 – 28 m/min.

Wear safety glasses.

Standard: Manufacturer's standard

Flute length L_c : 23 mm

Overall length L: 60 mm

Shank $\varnothing D_s$: 7 mm

Technical description

| | |
|-------------------------|-------------------------|
| for taps | M8 |
| Shank tolerance | h6 |
| Shank $\varnothing D_s$ | 7 mm |
| Overall length L | 60 mm |
| Flute length L_c | 23 mm |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |

| | |
|-----------------|-------------------|
| Colour ring | red |
| Type of product | Drilling out tool |

User data

| | Suitability | V_c | ISO code |
|----------------|--------------------|----------------------|-----------------|
| Steel < 67 HRC | suitable | 10-28 m/min | H |
| dry | suitable | | |
| Air | suitable | | |