

Garant
Solid carbide drilling out tool plain shank with hexagon, TiAlN, for taps: M12

Order data

Order number	149830 M12
GTIN	4045197504722
Item class	11L

Description
Version:

Strong plain shank with **hexagon** for mounting in a drill chuck and self-centring cutting edge.

Application:

For **drilling out broken off taps**. **Stable clamping** is necessary, the hole must be dry and without cutting oil.

Note:

v_c for material < 67 HRC 10 – 28 m/min.

Wear safety glasses.

Standard: Manufacturer's standard

Flute length L_c : 35 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 11 mm

Technical description

for taps	M12
Shank tolerance	h6
Shank $\varnothing D_s$	11 mm
Overall length L	100 mm
Flute length L_c	35 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard

Colour ring	red
Type of product	Drilling out tool

User data

	Suitability	V_c	ISO code
Steel < 67 HRC	suitable	10-28 m/min	H
dry	suitable		
Air	suitable		