

Garant
Machine tap HSS-E, vaporised, MF: 6X0,75

Order data

Order number	137050 6X0,75
GTIN	4045197079497
Item class	11H

Description
Version:

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 4.5 mm

Shank square \square : 3.4 mm

Tapping hole \varnothing : 5.2 mm

Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Thread pitch	0.75 mm
Thread \varnothing	6 mm
Tapping hole \varnothing	5.2 mm
Shank $\varnothing D_s$	4.5 mm
Overall length L	80 mm
Shank square \square	3.4 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	12 mm
Thread type	MF
Thread size	M6×0.75
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N

Oil	suitable
wet maximum	suitable only under restricted conditions