

**Garant**
**Machine tap, vaporised, MF: 30X1,5**

**Order data**

Order number	136260 30X1,5
GTIN	4045197079282
Item class	11H

**Description**
**Version:**

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 150 mm

Shank  $\varnothing D_s$ : 22 mm

Shank square  $\square$ : 18 mm

Tapping hole  $\varnothing$ : 28.5 mm

**Technical description**

Thread pitch	1.5 mm
Number of clamping slots	4
Thread $\varnothing$	30 mm
Tapping hole $\varnothing$	28.5 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	22 mm
Overall length L	150 mm
Shank square $\square$	18 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Standard	DIN 374
Thread depth	60 mm
Thread type	MF
Thread size	M30×1.5
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
CuZn	suitable only under restricted conditions	13 m/min	N

Oil	suitable
wet maximum	suitable only under restricted conditions