

Garant
Machine tap HSS-E, vaporised, MF: 10X1

Order data

Order number	137050 10X1
GTIN	4045197079527
Item class	11H

Description
Version:

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 9 mm

Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	1 mm
Thread \varnothing	10 mm
Tapping hole \varnothing	9 mm
Shank $\varnothing D_s$	7 mm
Overall length L	90 mm
Shank square \square	5.5 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	20 mm
Thread type	MF
Thread size	M10×1
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	13 m/min	N

Oil	suitable
wet maximum	suitable only under restricted conditions