

Garant
Solid carbide reamers HPC through hole, TiAlN, Nominal Ø DC: 7,98mm

Order data

Order number	164362 7,98
GTIN	4045197363220
Item class	10N

Description
Version:

Version suitable for NC with straight shank Ø for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. For **highest concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

Reamer manufacturing tolerances:

whole number sizes and Ø 0.5: H7 to DIN 1420

1/100 sizes Ø 3.97 – 12.03: +0.004/0

With short flutes and left-hand helix.

Application:

For **HPC/HSM reaming** of **through holes**.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 164420.

Application for type of drilling: for through holes

Bore Ø tolerance: 0 / 0.004

Number of cutting edges Z: 6

Bore Ø tolerance: 0 / 0.004

Flute length L_c : 16 mm

Overhang L_1 : 60 mm

Overall length L: 100 mm

Number of cutting edges Z: 6

Shank Ø D_s : 8 mm

Technical description

Nominal Ø D_c	7.98 mm
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Overhang L_1	60 mm
Feed f in steel $< 1100 \text{ N/mm}^2$	0.6 mm/rev.
Shank tolerance	h6
Shank $\varnothing D_s$	8 mm
Overall length L	100 mm
Flute length L_c	16 mm
Number of cutting edges Z	6
recommended drill \varnothing in steel $< 1100 \text{ N/mm}^2$	7.9 mm
Bore \varnothing tolerance	0 / 0.004
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Through-coolant	yes
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	green
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Steel $< 750 \text{ N/mm}^2$	suitable	150 m/min	P
Steel $< 900 \text{ N/mm}^2$	suitable	120 m/min	P
Steel $< 1100 \text{ N/mm}^2$	suitable	120 m/min	P
GG	suitable	80 m/min	K
GGG	suitable	60 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		

