

Garant
Machine tap with interrupted thread, uncoated, M: M2

Order data

Order number	131650 M2
GTIN	4045197069894
Item class	11H

Description
Version:
Spiral point.

With interrupted thread, this **reduces torque** and **improves distribution of the lubricant**.

Advantage:

Ideally suited for use on resilient materials and thin-walled components. Low frictional resistance, thus no material deformation is caused.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.4 mm

Overall length L: 45 mm

Shank \varnothing D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole \varnothing : 1.6 mm

Technical description

Tapping hole \varnothing	1.6 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	0.4 mm
Thread \varnothing	2 mm
Standard	DIN 371

Shank $\varnothing D_s$	2.8 mm
Overall length L	45 mm
Shank square \square	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	6 mm
Thread type	M
Thread size	M2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		

wet maximum

suitable only under
restricted conditions