

**Garant**
**Machine tap, uncoated, M: M2**

**Order data**

Order number	131700 M2
GTIN	4045197069993
Item class	11H

**Description**
**Version:**
**Sturdy design with 15° left-hand spiral.**
**Advantage:**
**Particularly suitable for interrupted cuts** (e.g. longitudinal groove in the hole).

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.4 mm

Overall length L: 45 mm

 Shank  $\varnothing D_s$ : 2.8 mm

 Shank square  $\square$ : 2.1 mm

 Tapping hole  $\varnothing$ : 1.6 mm

**Technical description**

Tapping hole $\varnothing$	1.6 mm
Number of clamping slots	2
Thread $\varnothing$	2 mm
Thread pitch	0.4 mm
Number of cutting edges Z	2
Standard	DIN 371
Shank $\varnothing D_s$	2.8 mm
Overall length L	45 mm

Shank square <input type="checkbox"/>	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	6 mm
Thread type	M
Thread size	M2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	D
Helix angle	15-20°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		

wet maximum

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