



## Spiral point tap stub, uncoated, M: M3



### Order data

Order number	131600 M3
GTIN	
Item class	12H

### Description

**Version:**

**With spiral point.**

**Application:**

**As hand or machine tap.**

### Technical description

Thread pitch	0.5 mm
Number of cutting edges Z	3
Tapping hole $\varnothing$	2.5 mm
Number of clamping slots	3
Thread $\varnothing$	3 mm
Standard	DIN 352
Shank $\varnothing D_s$	3.5 mm
Overall length L	40 mm
Shank square $\square$	2.7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	9 mm
Thread type	M

Thread size	M3
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Oil	suitable		
wet maximum	suitable only under restricted conditions		