

Garant
Machine tap long, uncoated, M: M3

Order data

Order number	131800 M3
GTIN	4045197070333
Item class	11H

Description
Version:
Long shank (with tapered shank \varnothing for greater operating depths).
Advantage:

 Particularly suitable **for tapping holes where access is difficult.**

Thread type: M

Tool material: HSS

Standard: DIN 357

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 70 mm

 Shank \varnothing D_s: 2.2 mm

 Tapping hole \varnothing : 2.5 mm

Technical description

Number of cutting edges Z	3
Tapping hole \varnothing	2.5 mm
Thread pitch	0.5 mm
Number of clamping slots	3
Thread \varnothing	3 mm
Standard	DIN 357
Shank \varnothing D _s	2.2 mm
Overall length L	70 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Thread depth	6 mm
Thread type	M
Thread size	M3
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		
wet maximum	suitable only under restricted conditions		