



Spiral point tap stub, uncoated, M: M8



Order data

Order number	131600 M8
GTIN	4045197069863
Item class	12H

Description

Version:

With spiral point.

Application:

As hand or machine tap.

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 56 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Number of clamping slots	3
Thread \varnothing	8 mm
Number of cutting edges Z	3
Tapping hole \varnothing	6.8 mm
Thread pitch	1.25 mm
Standard	DIN 352
Shank $\varnothing D_s$	6 mm

Overall length L	56 mm
Shank square □	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Oil	suitable		
wet maximum	suitable only under restricted conditions		

