

Garant
Machine tap, uncoated, M: M30

Order data

Order number	131700 M30
GTIN	4045197070159
Item class	11H

Description
Version:
Sturdy design with 15° left-hand spiral.
Advantage:
Particularly suitable for interrupted cuts (e.g. longitudinal groove in the hole).

Thread type: M

Tool material: HSS

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 180 mm

 Shank $\varnothing D_s$: 22 mm

 Shank square \square : 18 mm

 Tapping hole \varnothing : 26.5 mm

Technical description

Thread \varnothing	30 mm
Thread pitch	3.5 mm
Number of cutting edges Z	4
Number of clamping slots	4
Tapping hole \varnothing	26.5 mm
Standard	DIN 376
Shank $\varnothing D_s$	22 mm

Overall length L	180 mm
Shank square □	18 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	90 mm
Thread type	M
Thread size	M30
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	D
Helix angle	15-20 °
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		

wet maximum

suitable only under
restricted conditions