

Garant**Machine tap, uncoated, M: M8****Order data**

Order number	131700 M8
GTIN	4045197070074
Item class	11H

Description**Version:****Sturdy design with 15° left-hand spiral.****Advantage:****Particularly suitable for interrupted cuts** (e.g. longitudinal groove in the hole).

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mmShank square \square : 6.2 mmTapping hole \varnothing : 6.8 mm**Technical description**

Number of clamping slots	3
Thread pitch	1.25 mm
Number of cutting edges Z	3
Thread \varnothing	8 mm
Tapping hole \varnothing	6.8 mm
Standard	DIN 371
Shank $\varnothing D_s$	8 mm
Overall length L	90 mm

Shank square <input type="checkbox"/>	6.2 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	D
Helix angle	15-20°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		

wet maximum

suitable only under
restricted conditions