

Garant
Machine tap long, uncoated, M: M12

Order data

Order number	131800 M12
GTIN	4045197070401
Item class	11H

Description
Version:
Long shank (with tapered shank \varnothing for greater operating depths).
Advantage:

 Particularly suitable **for tapping holes where access is difficult.**

Thread type: M

Tool material: HSS

Standard: DIN 357

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 180 mm

 Shank \varnothing D_s : 9 mm

 Shank square \square : 7 mm

 Tapping hole \varnothing : 10.2 mm

Technical description

Number of cutting edges Z	3
Number of clamping slots	3
Tapping hole \varnothing	10.2 mm
Thread \varnothing	12 mm
Thread pitch	1.75 mm
Standard	DIN 357
Shank \varnothing D_s	9 mm
Overall length L	180 mm

Shank square <input type="checkbox"/>	7 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	24 mm
Thread type	M
Thread size	M12
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
GG(G)	suitable only under restricted conditions	9 m/min	K
Oil	suitable		
wet maximum	suitable only under restricted conditions		

