



## Countersink 90°, uncoated, External Ø Dc: 31mm



### Order data

Order number	150395 31
GTIN	4045197086938
Item class	12M

### Description

#### Version:

Countersinks radially relief ground. Chip flutes are ground from solid up to size 31. Chip angle varies with the countersink Ø for optimum chip formation. Countersink point and circumference are relief ground and cut easily.

Economy countersink version.

#### Note:

For countersink bits with shank 6.3 mm (1/4 inch) see Group 67.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

### Technical description

for countersunk screws DIN 7991	M16
smallest countersink Ø for holes from	4.2 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.25 mm/rev.
Pre-drill Ø	4.2 mm
External Ø	31 mm
Overall length L	112 mm
Morse taper MT	2
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90 degrees

Tool material	HSS
Standard	DIN 335 D
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	28 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	27 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	27 m/min	P
wet maximum	suitable		
dry	suitable only under restricted conditions		