

Garant
Machine tap Through-coolant, TiN, M: M8

Order data

Order number	132050 M8
GTIN	4045197070999
Item class	11H

Description
Version:
Sturdy version.

Can be used with **emulsion** (fat content minimum 8 %) with **through-coolant feed**.

Recommendation:

For **TOOLOX** and **HARDOX materials** we recommend **deviating from the DIN data** (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank \varnothing D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread \varnothing	8 mm
Number of clamping slots	4
Tapping hole \varnothing	6.8 mm
Number of cutting edges Z	4
Thread pitch	1.25 mm
Standard	DIN 371
Shank \varnothing D _s	8 mm

Overall length L	90 mm
Shank square □	6.2 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	12 mm
Thread type	M
Thread size	M8
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap