

Garant
High-precision countersink 90°, TiN, External Ø Dc: 25mm

Order data

Order number	150396 25
GTIN	4045197087010
Item class	11M

Description
Version:

Countersinks radially relief ground. Chip flutes are ground from solid up to size 31. Chip angle varies with the countersink Ø for optimum chip formation. Countersink point and circumference are relief ground and cut easily.

High-precision countersink for considerable performance improvement.

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

For countersink bits with shank 6.3 mm (1/4 inch) see Group 67.

Technical description

for countersunk screws DIN 7991	M12
smallest countersink Ø for holes from	3.8 mm
External Ø	25 mm
Feed f in steel < 500 N/mm ²	0.2 mm/rev.
Pre-drill Ø	3.8 mm
Overall length L	106 mm
Morse taper MT	2
Number of cutting edges Z	3
Coating	TiN
Countersink tip angle	90 degrees

Tool material	HSS
Standard	DIN 335 D
Shank	Morse taper
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

User data

	Suitability	V _c	ISO code
Alu > 10% Si	suitable only under restricted conditions	25 m/min	N
Steel < 500 N/mm ²	suitable only under restricted conditions	34 m/min	P
Steel < 750 N/mm ²	suitable	32 m/min	P
Steel < 900 N/mm ²	suitable	32 m/min	P
CuZn	suitable	80 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		