

**Garant**
**Countersink 75°, uncoated, External Ø Dc: 10,4mm**

**Order data**

Order number	150425 10,4
GTIN	4045197087171
Item class	11M

**Description**
**Version:**

The chip flutes are ground from solid. Countersink point and circumference are relief ground and cut easily. This results in easy and **chatter-free cutting** for deep countersinking, as well as for deburring or countersinking.

**Technical description**

smallest countersink Ø for holes from	2.5 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.12 mm/rev.
External Ø	10.4 mm
Shank tolerance	h9
Shank Ø D <sub>s</sub>	6 mm
Overall length L	51 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	75 degrees
Tool material	HSS
Standard	Manufacturer's standard
Shank	Plain shank with h9

Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	28 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	27 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	27 m/min	P
wet maximum	suitable		
dry	suitable only under restricted conditions		