

Garant
Countersink Form C 60°, uncoated, External Ø Dc: 8mm

Order data

Order number	150820 8
GTIN	4045197087201
Item class	11M

Description
Version:

The chip flutes are ground from solid. Countersink point and circumference are relief ground and cut easily, resulting in easy and **chatter-free cutting** for deep countersinking as well as for deburring or countersinking.

Application:

For chatter-free countersinking and deburring.

Especially suitable for chamfering tapped holes and for countersinking in jig and tool making.

Technical description

smallest countersink Ø for holes from	2 mm
Feed f in steel < 500 N/mm ²	0.09 mm/rev.
External Ø	8 mm
Shank Ø D _s	6 mm
Overall length L	50 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	60 degrees
Tool material	HSS

Standard	DIN 334
Shank	Plain shank with h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
Steel < 750 N/mm ²	suitable	27 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	27 m/min	P
wet maximum	suitable		
dry	suitable only under restricted conditions		