

Garant
Countersink solid carbide 60°, uncoated, External Ø Dc: 8mm

Order data

Order number	150855 8
GTIN	4045197087331
Item class	11M

Description
Version:

Very **sturdy design, special geometry** for **heavy-duty use**, with **chatter-free countersinking and deburring**.

Tool material:

Size 8 – of solid carbide.

Size. 10 – 25 – solid carbide head with brazed shank. Design similar to DIN 344-C.

Technical description

External Ø	8 mm
Shank tolerance	h9
Feed f in stainless steel < 900 N/mm ²	0.1 mm/rev.
smallest countersink Ø for holes from	2 mm
Shank Ø D _s	6 mm
Overall length L	50 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	60 degrees
Tool material	Solid carbide
Standard	Manufacturer's standard

Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable only under restricted conditions	65 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	30 m/min	P
Steel < 1100 N/mm ²	suitable	18 m/min	P
Steel < 1400 N/mm ²	suitable	8 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	8 m/min	H
INOX < 900 N/mm ²	suitable	16 m/min	M
INOX > 900 N/mm ²	suitable	10 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	16 m/min	S
GG(G)	suitable only under restricted conditions	25 m/min	K
wet maximum	suitable		