

Garant

Mini counterbore for through holes 180°, uncoated, Counterbore Ø D1 x pin Ø D2: 5X2,7mm



Order data

Order number	155700 5X2,7
GTIN	4045197462893
Item class	11M

Description

Version:

Spiral fluted counterbore with fixed pilot.
DIN 373 / ISO 4206.

Application:

For through hole quality **fine** (ISO values) to DIN 69.

For socket-head screws to DIN 912, 6912, 7984, and cheese-head screws to ISO 1207 (DIN 84).

Note:

Size 4.6 x 2.4 is not defined in DIN.

Technical description

Feed f in steel < 500 N/mm ²	0.07 mm/rev.
Counterbore Ø	5 mm
Pre-drill Ø	2.7 mm
Number of cutting edges Z	3
Pin Ø	2,7 mm
for screw size	M2.5
Shank Ø D _s	5 mm
Overall length L	56 mm
Step height L ₁ 1st step with chamfer	3 mm
Point angle	180 degrees

Cutter length l_c	10 mm
Coating	uncoated
Tool material	HSS E
Standard	DIN 373
Shank	Plain shank
Countersink angle	180 degrees
Through-coolant	no
Type of product	Counterbore

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
Steel < 750 N/mm ²	suitable	27 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	27 m/min	P
INOX < 900 N/mm ²	Suitable only under restricted conditions	8 m/min	M
INOX > 900 N/mm ²	Suitable only under restricted conditions	5 m/min	M
wet maximum	suitable		