

**Garant**
**Countersink Form C 60°, TiAlN, External Ø Dc: 6,3mm**

**Order data**

Order number	150845 6,3
GTIN	4045197364739
Item class	11M

**Description**
**Version:**

The chip flutes are ground from solid. Countersink point and circumference are relief ground and cut easily. This results in easy and **chatter-free cutting** for deep countersinking, as well as for deburring or countersinking.

**Application:**

For chatter-free countersinking and deburring.

**Especially suitable for chamfering tapped holes and for countersinking in jig and tool making.**

**Technical description**

smallest countersink Ø for holes from	1.6 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.09 mm/rev.
External Ø	6.3 mm
Shank Ø D <sub>s</sub>	5 mm
Overall length L	45 mm
Number of cutting edges Z	3
Coating	TiAlN
Countersink tip angle	60 degrees
Tool material	HSS
Standard	DIN 334

Shank	Plain shank with h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	90 m/min	N
Aluminium (short chipping)	suitable	43 m/min	N
Alu > 10% Si	suitable	25 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	38 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	35 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	35 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	9 m/min	M
Uni	suitable		
wet minimum	suitable		
dry	suitable		